

## ASCII to Allen-Bradley PLC Gateway

### FEATURES:

- Supports connection to 5 Allen-Bradley PLCs
- Up to 150 Tag or File Arrays of data can be mapped in each direction
- Parse ASCII data in up to 50 segments by delimiter or offset
- Concatenate up to 50 data segments into a string
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

### The Easiest Way to Integrate ASCII Data into an Allen-Bradley PLC

The 460ETCA moves data between a serial ASCII device and 1-5 Allen-Bradley PLC's.

With the 460ETCA you now have a solution to get ASCII weather stations, UPS systems and any other ASCII devices that output a compound ASCII string connected to your Allen-Bradley PLC.



### How do I use 460ETCA-N34 in my application?

Incoming and outgoing ASCII data is mapped to and from user defined Tags or Registers in the data table of your A-B PLC. One area is write only locations accepting data from the ASCII device. The other is read blocks to send data to your ASCII device.

If your device uses delimiters the 460ESUSB can be configured to automatically remove them. If you need to parse your data, the 460ESUSB can parse a string of ASCII data in up to 50 segments by delimiter or offset.

### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

Try the RTA difference today.

**Always in Stock - Five Year Warranty - Made in the USA - Industry Leading Support**

### A Gateway, A Philosophy, My Company

*"I remember my days as a controls engineer. I remember the pressure to keep the line running and product flowing. The endless headaches and stress that came every time I had to install a new gateway. If I never saw another hundred-page manual or had to deal with fifty features I didn't need it would be too soon. I knew there had to be a better way. That's how Real Time Automation was formed. I found the best engineers and gave them one task. I asked them to make solutions so easy to use the hardest part would be opening the box. It has been twenty years now and we still strive for that same goal every day."*

*John Rinaldi*

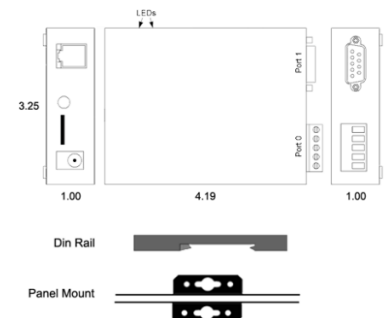
EtherNet/IP Tag Client FEATURES	
PLC Support	ControlLogix, CompactLogix, FlexLogix, MicroLogix, SLC's and PLC5E's
Maximum Number of PLCs Supported	5
Maximum Number of Input Tags or Files per PLC	150
Maximum Number of Output Tags or Files per PLC	150
Array Support	Yes, for all data types except strings
Supported Data Types	ControlLogix / CompactLogix / FlexLogix: Bit, 32 Bit Array, SINT, INT, REAL, STRING, DINT, MicroLogix / SLC / PLC5E: 16 Bit Array, INT, REAL, String

ASCII FEATURES	
Operation Mode	Bidirectional ASCII Transmit and Receive
Maximum Number of Devices Supported	2
Concatenation	Concatenate up to 50 segments data in a delimited ASCII sting
Maximum Number of ASCII Characters Transferred	1024 in each direction
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse string of ASCII data in up to 50 segments by delimiter or offset

INCLUDED WITH GATEWAY	
3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

ELECTRICAL / ENVIRONMENTAL	
DC Input Voltage	8 VDC @ 230mA to 28 VDC @ 80 mA
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2

### DIMENSIONS



ENCLOSURE / HARDWARE	
Size	4.2" x 3.25" x 1"
Weight	7 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Ethernet link/data LED, Ethernet speed LED, power LED, & 2 general purpose LEDs on side

GATEWAY FEATURES & FUNCTIONS	
Alarming	Set <, <=, >, >=, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateways diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.

**NOT EXACTLY WHAT YOU WERE LOOKING FOR?**

Real Time Automation offers a full line of gateway products. If this is not the one you were looking for, give us a call at 1-800-249-1612. Or, check out a listing at [www.rtaautomation.com/products](http://www.rtaautomation.com/products). We also offer custom gateways to help customers dealing with unique needs or proprietary protocols.

CATALOG #	DESCRIPTION
460ETCA-N34	Connects up to 5 Allen-Bradley PLCs with one or two ASCII devices

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